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# System, Construction and Integration Issues for Long Distance, High Capacity, Ceramic HTSC dc Cables **Garwin-Matisoo Revisited!**

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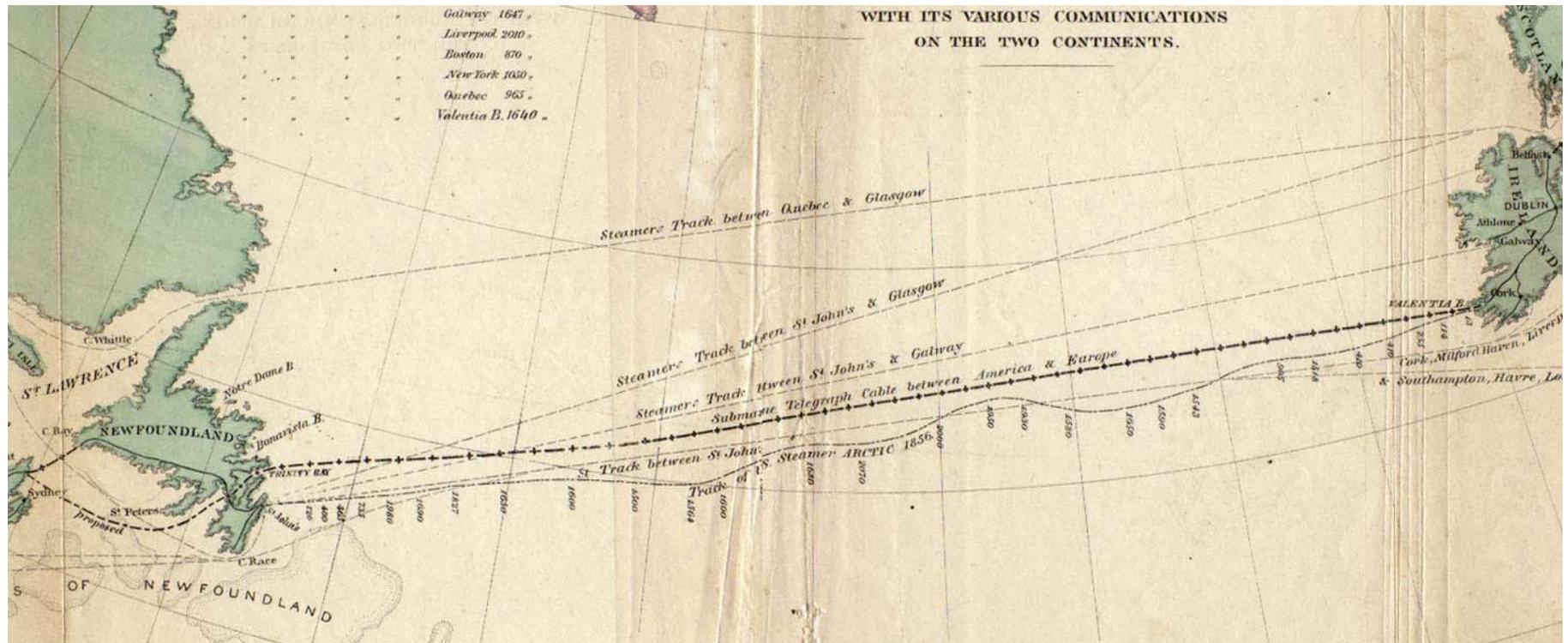
6<sup>th</sup> Pacific Rim Conference on Ceramic & Glass Technology

11 - 16 September 2005, Maui, HA

PACRIM-S9-5-2005, 12 September, 4:10 PM

**[www.w2agz.com/pacrim6.htm](http://www.w2agz.com/pacrim6.htm)**

# "A Thread Across the Ocean"

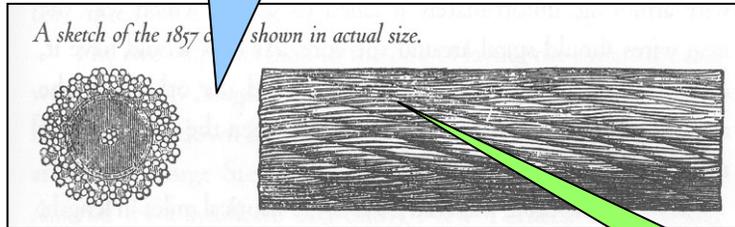


**"The Story of the Trans-Atlantic Cable (1854 – 1866)"**

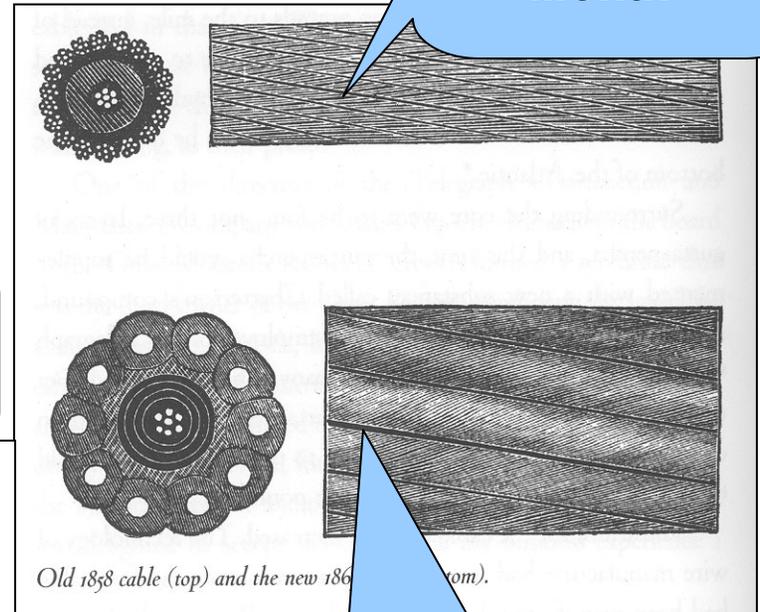
**John Steele Gordon**

# Atlantic Cable Timeline & Designs

1857  
"Broke"



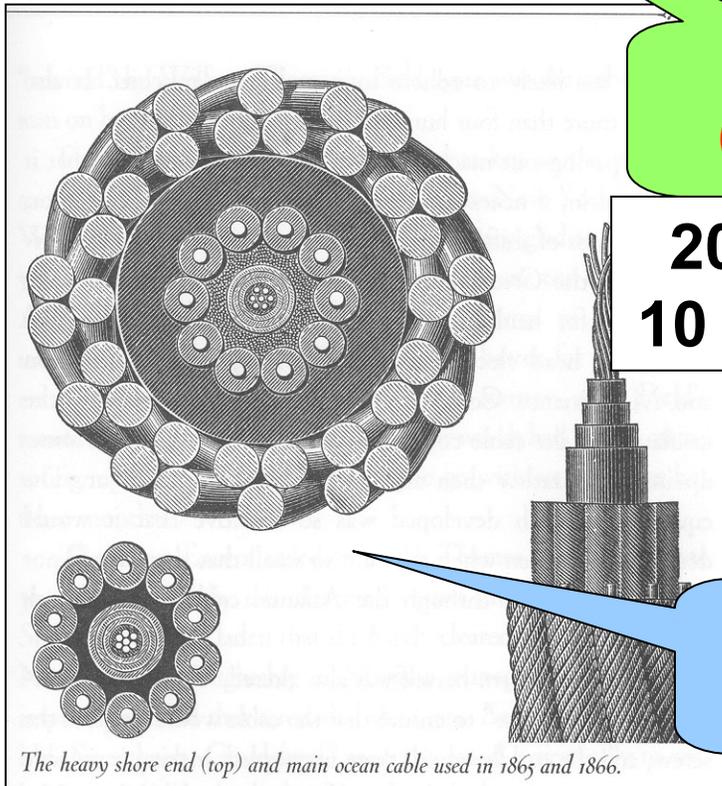
1858  
"Worked for a Month"



2 \$/m  
(2005)

200 A @  
10 \$/kA×m

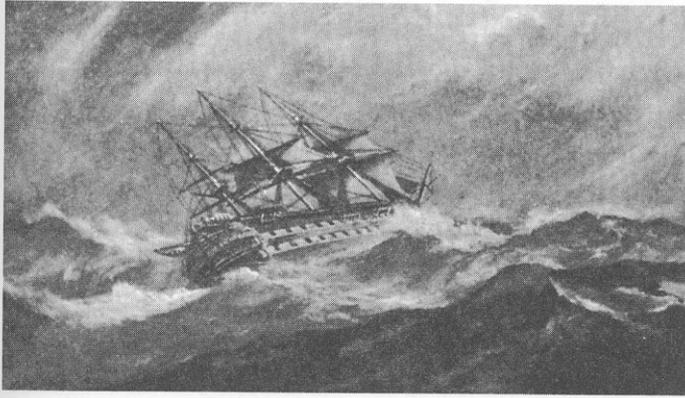
1865  
"Parted"  
(Recovered in 1866)



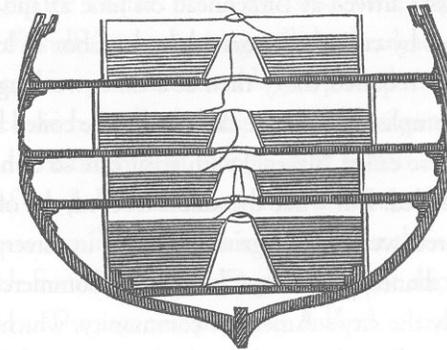
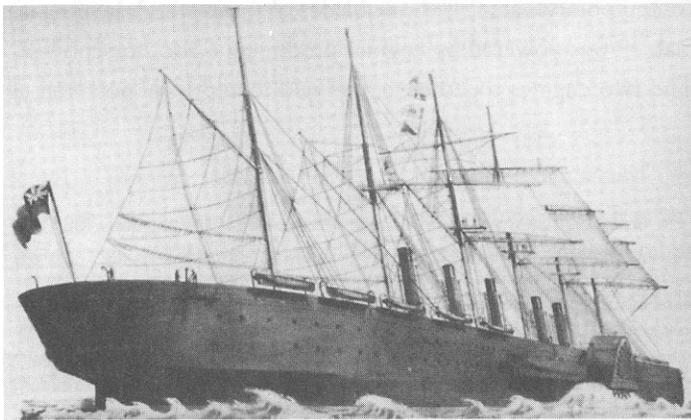
1866  
Success!

# Cable Laying by Ship

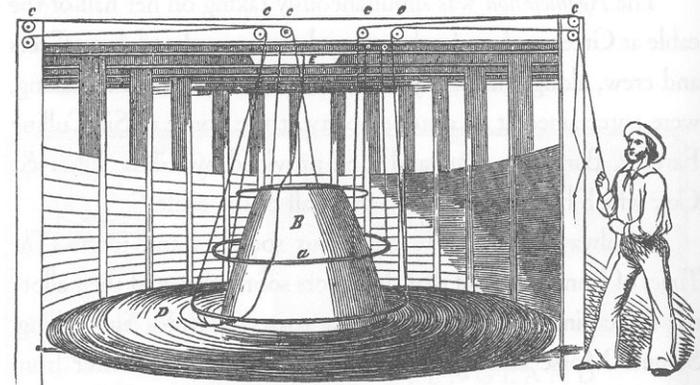
*The Agamemnon in the storm.*



*A Currier and Ives lithograph of the Great Eastern.*



*Storage of coils of cable on the Niagara.*

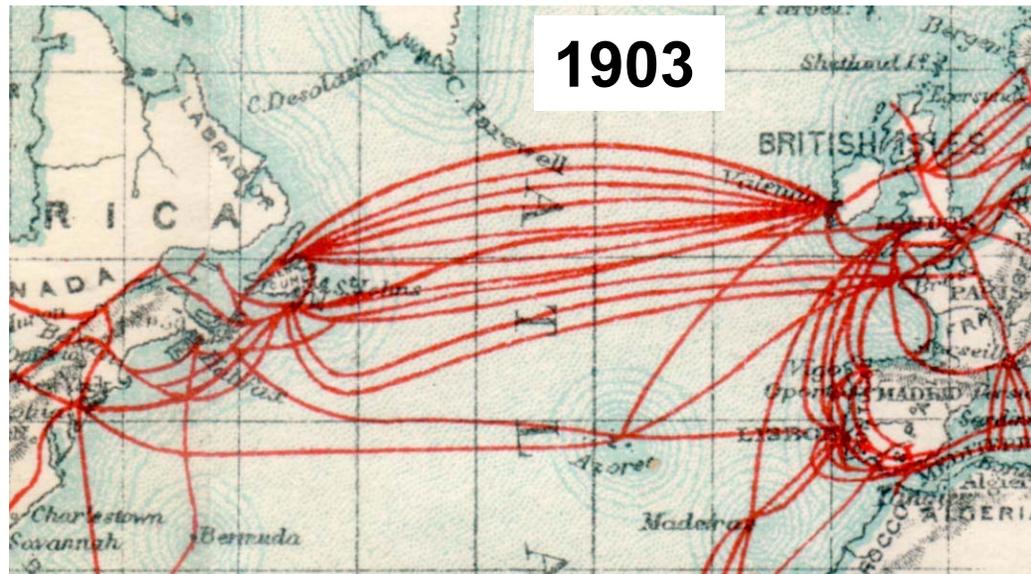
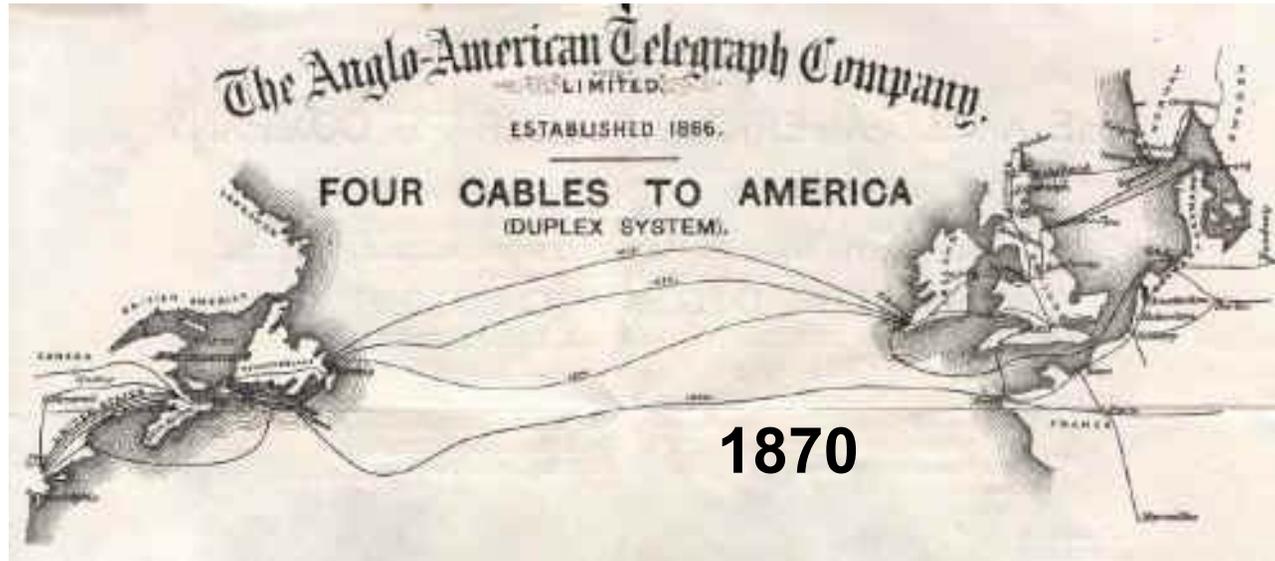


*Large iron rings (A) prevent the cable from kinking as it is drawn up over the cone (B) by pulleys (C) and through the hatchway (E) until the remaining coil of cable (D) had been payed out.*

# What Kept Them Going?

- The investors knew, that if communications with Europe could be cut from 2 weeks to 2 minutes, they'd all get...
- **FILTHY RICH!**
  - Estimates are that the total cost of the project in 2005 dollars was \$100 M
  - 1867 revenue in 2005 dollars was \$10 M
  - Go figure...

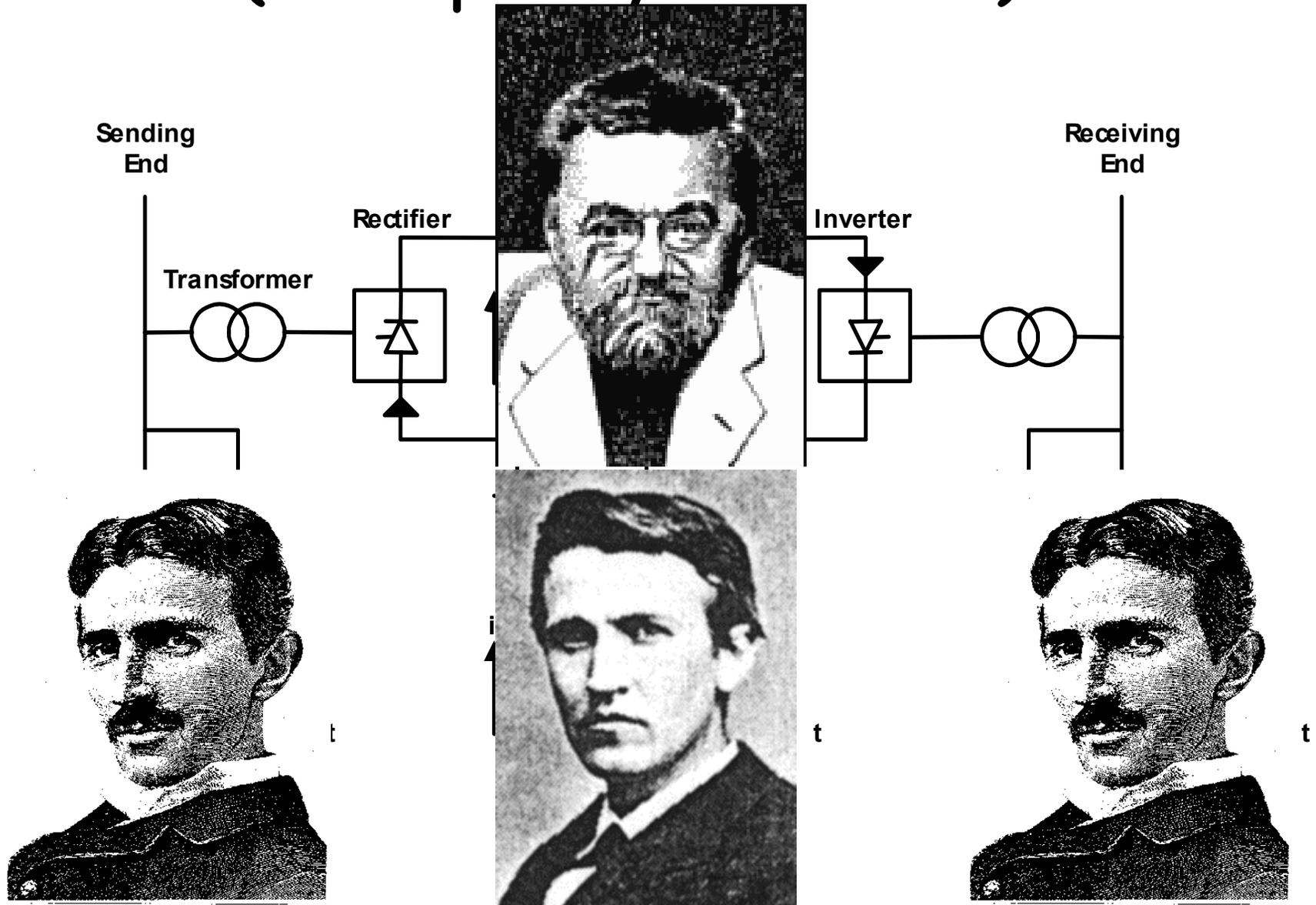
# The After-Story



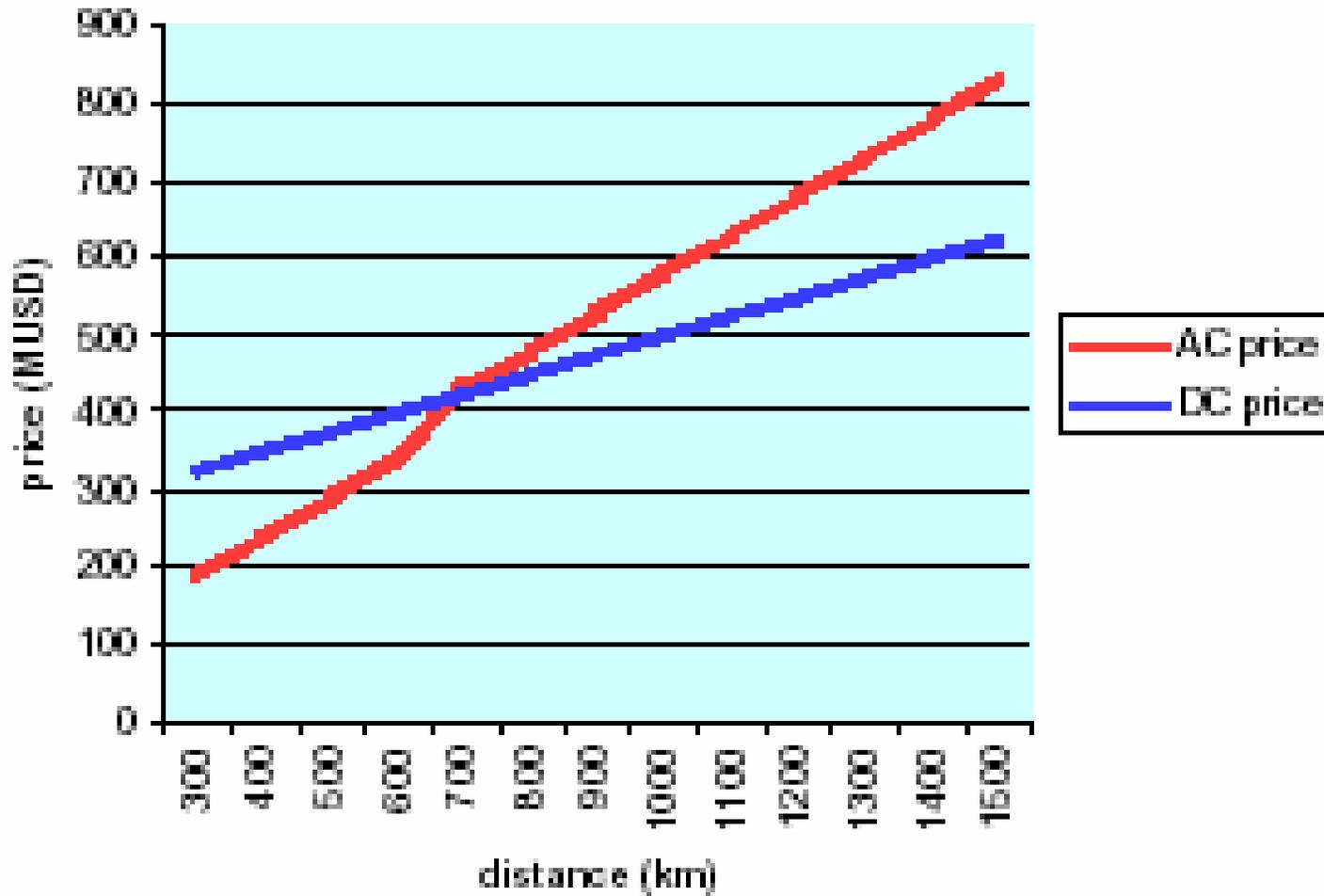
# Could dc Cables be the HTSC "Thread?"

- Advantages of dc
  - Only dc can go long distances
  - Allows asynchronous connection of ac grids
  - Power flow can be controlled quickly (HTSC?)
- Advantages of HTSC dc
  - Can wheel enormous amounts of power over very long distances with minimal loss

# dc Transmission Lines 101 (for "policy makers")

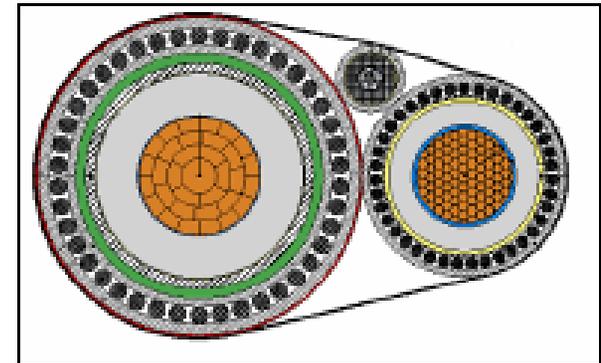


# dc vs. ac: ABB Itaipu Study



# NEPTUNE

Regional Transmission System™



HVDC Cable Cross-Section

**Pirelli (GS)**  
**Energy Cables**

**\$190 M**

## Sayerville, NJ → Levittown LI, NY

- 600 MW (+/- 250 kV, 1200 A)
- 65 miles (105 km)
- \$400 M
- 2007

### Financials

40 yrs @ 4%: \$ 20M  
LOM: 1 M  
NOI (100%): 5 M

T	C/P	Cost (\$M)
77 K	\$/kA×m	
Cu	7	1.8
HTSC	100	25.1



## EMPIRE CONNECTION



**HTSC Cost = \$87 M**

## Specifications

### 2-1000 MW HVDC Bipolar Circuits

- Circuit 1: 130 miles, Greene County → Bronx County
- Circuit 2: 140 miles, Albany County → New York County
- Each Circuit: +/- 500 kV, 1000 A Bipolar (2 cables ea.)

## Financials

### \$750 M (\$400 M "VC", \$350 M "Futures")

- Loan Payment (4%, 40 yrs, 750 M\$) = 35 M\$/yr
- Labor, Overhead, Maintenance = 5 M\$/yr
- Tariff = 0.5 ¢/kWh
- Profit (NOI) @ 50% Capacity = 4 M\$/yr
- Profit (NOI) @ Full Capacity = 48 M\$/yr

***Why didn't it go forward?***

# Two IBM Physicists (1967)

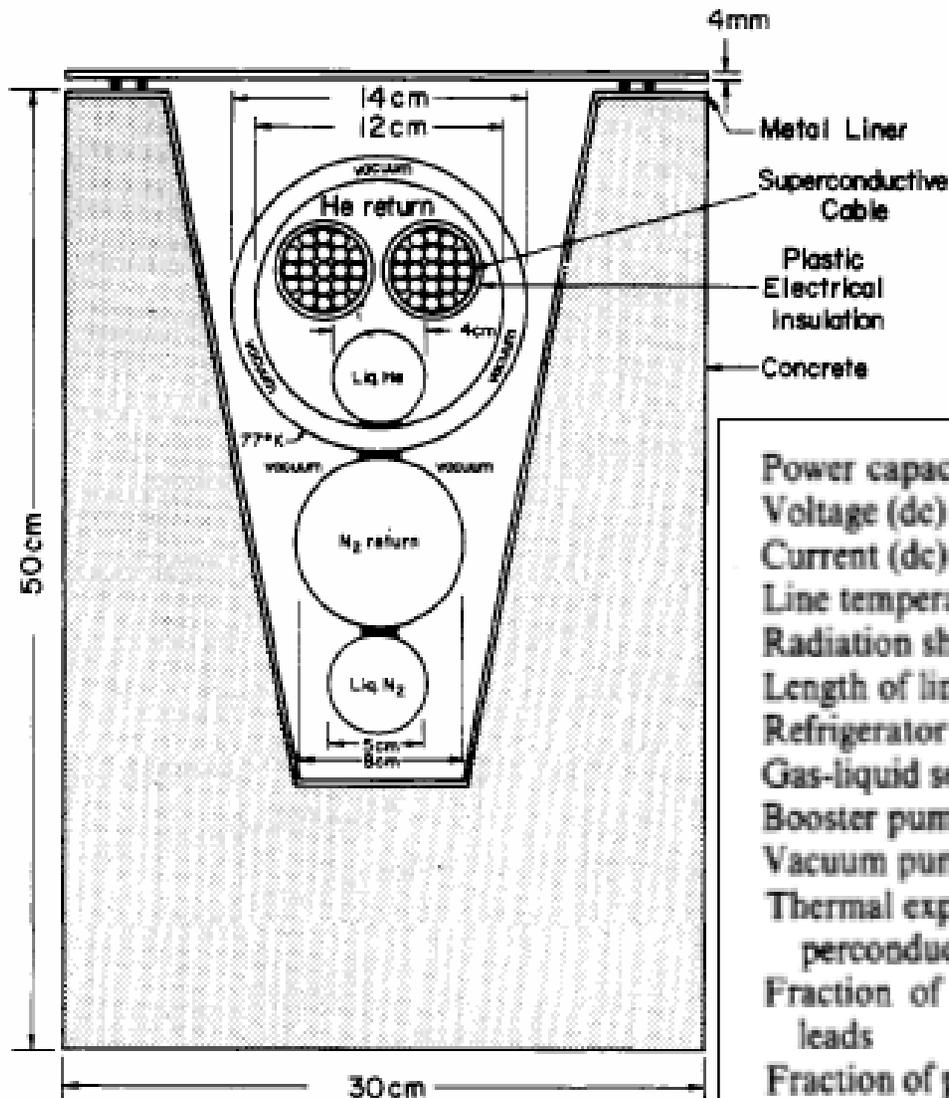
## Superconducting Lines for the Transmission of Large Amounts of Electrical Power over Great Distances

R. L. GARWIN AND J. MATISOO

- $\text{Nb}_3\text{Sn}$  ( $T_c = 18 \text{ K}$ ) @ 4.2 K
- 100 GW (+/- 100 kV, 500 kA)
- 1000 km
- Cost: \$800 M (\$8/kW) (1967)

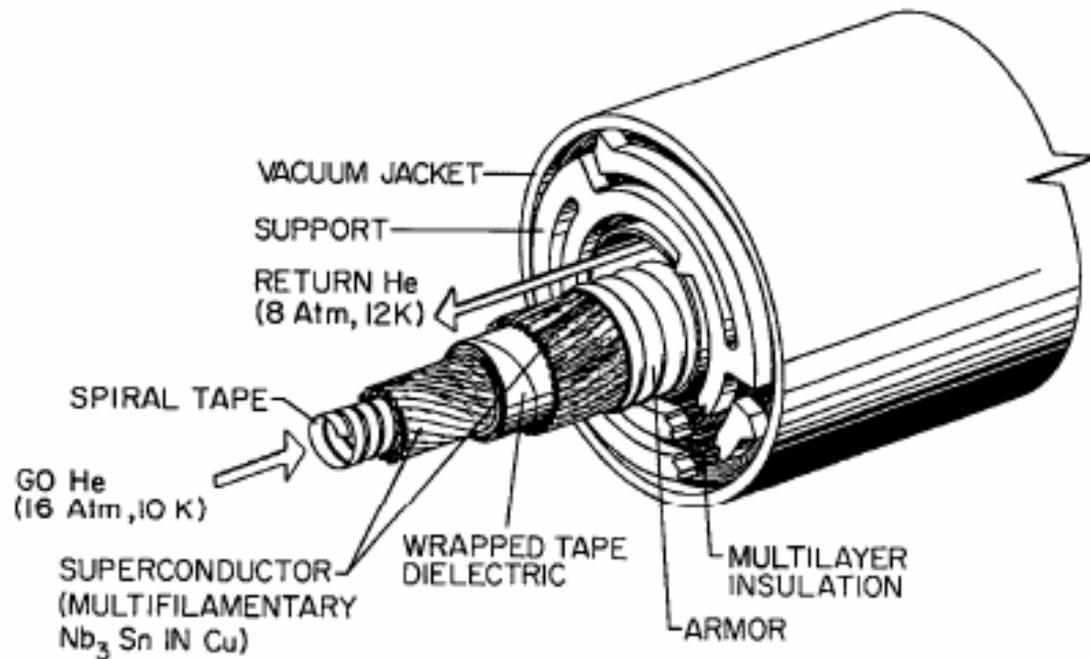
**\$4.7 B Today!**

# G-M Specs



Power capacity	100 GW ( $10^{11}$ W)
Voltage (dc)	200 kV ( $2 \times 10^5$ V)
Current (dc)	$0.5 \times 10^6$ A
Line temperature	4.2°K (liquid helium)
Radiation shield	77°K (liquid nitrogen)
Length of line	1000 km
Refrigerator spacing	20 km
Gas-liquid separator spacing	50 m
Booster pump spacing	500 m
Vacuum pump spacing	500 m
Thermal expansion bellows 1.5 m long (superconductors wound helically) spacing	500 m
Fraction of power dissipated in line and leads	$< 10^{-7}$
Fraction of power used for refrigeration	$< 10^{-3}$

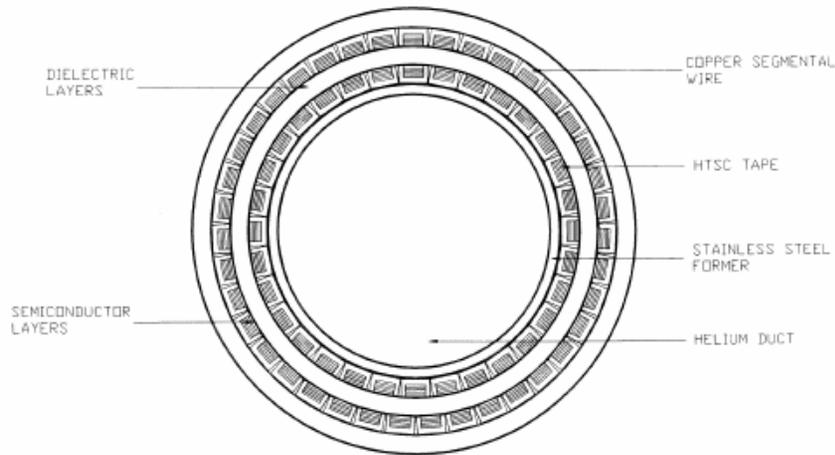
# LASL SPTL (1972-79)



## Specifications

- 5 GW  
(+/- 50 kV, 50 kA)
- PECO Study  
(100 km, 10 GW)

# BICC HTSC dc Cable (1995)



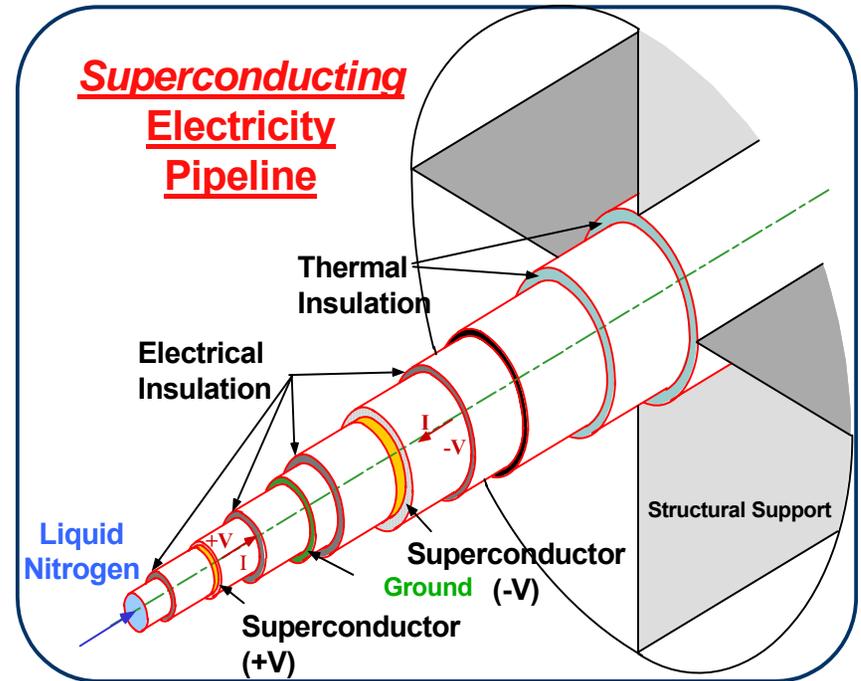
## Design Target

- 400 MW, 100 km
- Flowing He, 0.2 kg/s, 2 MPa, 15 - 65 K
- Cooling Losses: 150 kW

## Prototype Specs

- 400 MW
  - +/- 20 kV, 10 kA
- Length: 1.4 m
- Diameter: 4 cm
- He (4.2 - 40 K)

# e-Pipe

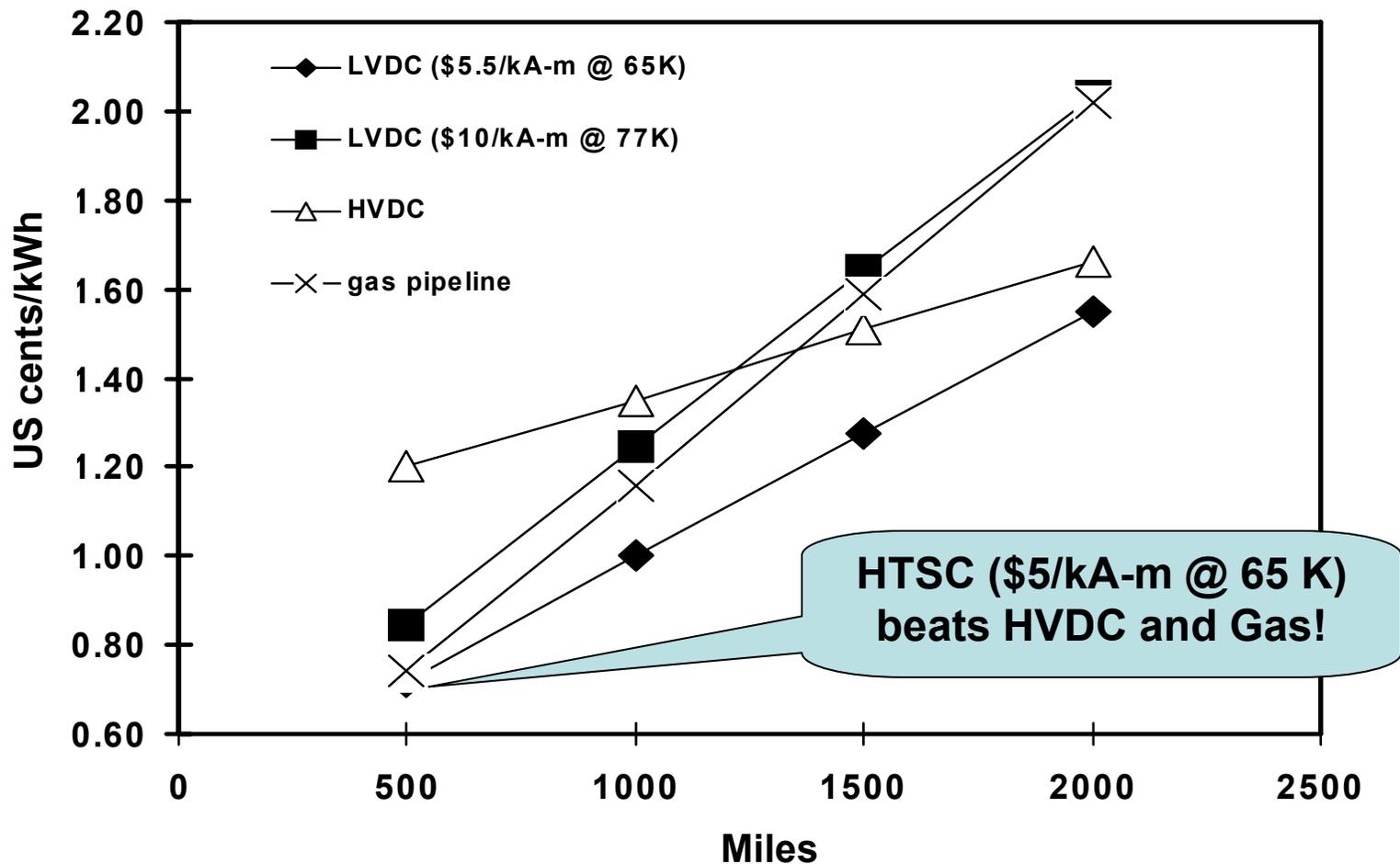


# e-Pipe Specs (EPRI, 1997)

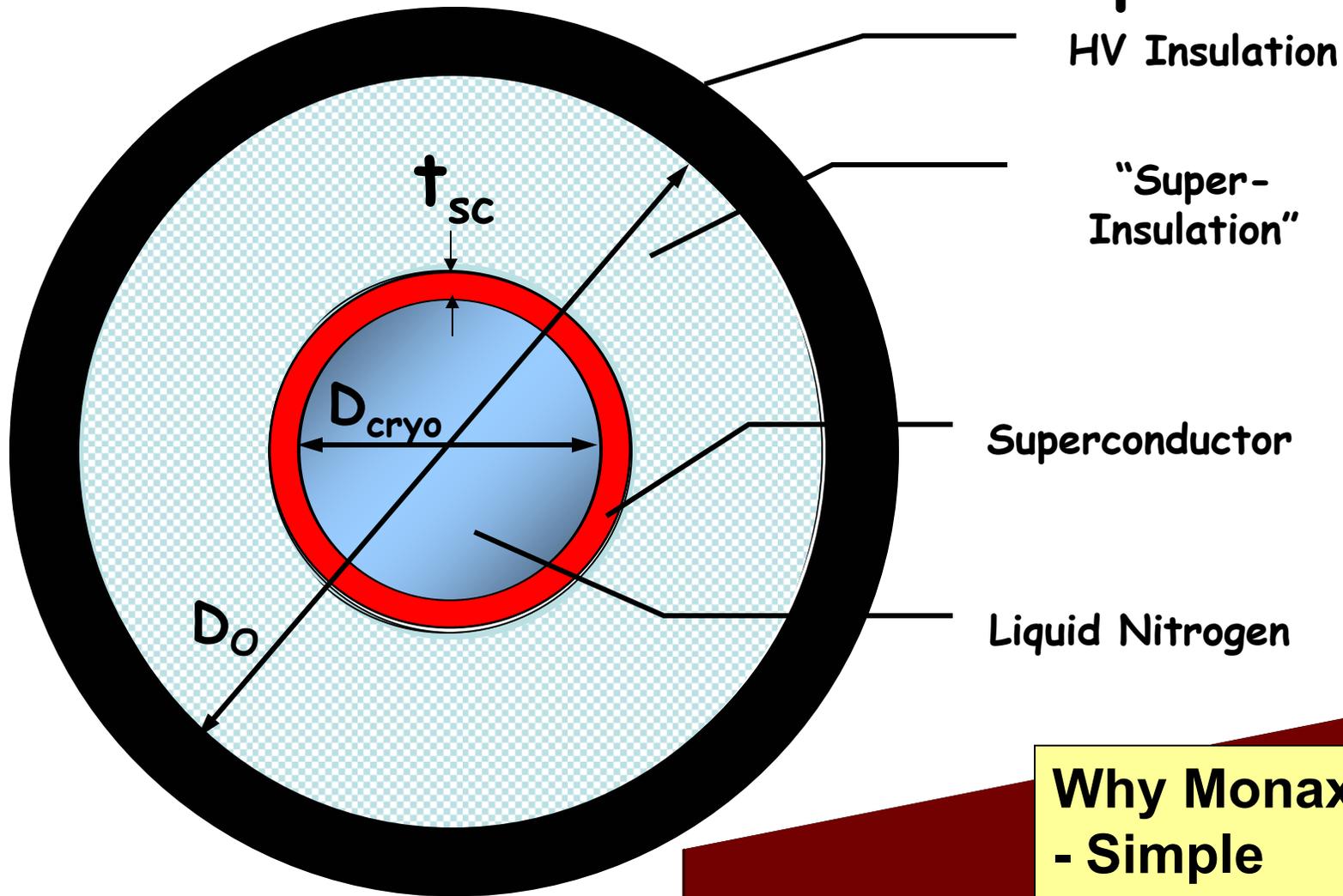
Capacity	5 GW (+/- 50 kV, 50 kA)
Length	1610 km
Temperature Specs: - 1 K/10 km @ 65 K - 1 W/m heat input	- 21.6 kliters LN <sub>2</sub> /hr - 100 kW coolers - 120 gal/min
Vacuum: - 10 <sup>-5</sup> - 10 <sup>-4</sup> torr	- 10 stations - 10 km spaced - 200 kW each

# e-Pipe/Gas/HVDC Cost Comparison

Marginal Cost of Electricity (Mid Value Fuel Costs)



# HTSC SuperCable



**Garwin – Matisoo  
Revisited !**

**Why Monaxial?**

- Simple
- Known Dielectric
- Easy to Install & Service

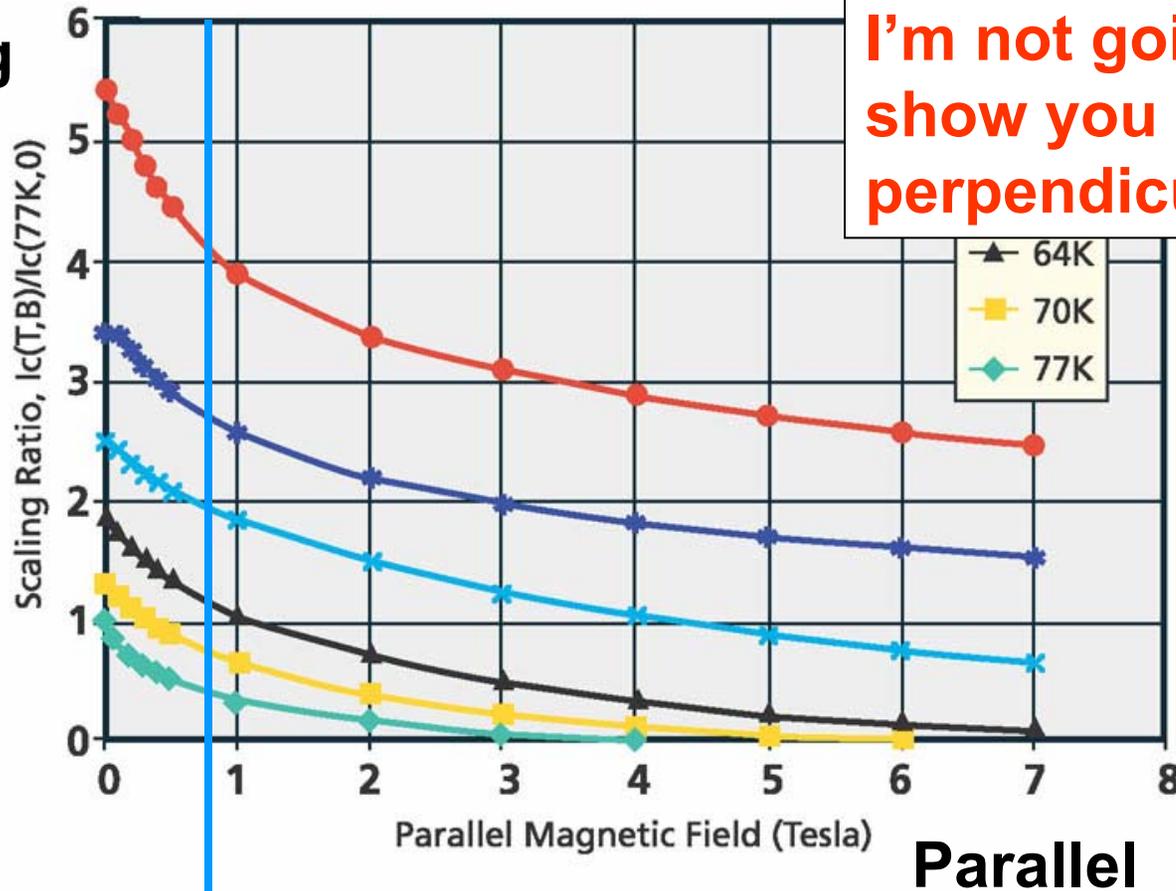
The diagram shows a 3D perspective of a monaxial HTSC SuperCable. It features a central core with a red ring (superconductor) and a blue center. The current  $I$  is shown flowing through the core. The cable is surrounded by a light blue liquid nitrogen region and a thick black 'Super-Insulation' layer.

# SuperCable Parameters

- Power = 5 GW
- Voltage = 25 +/- kV
- Current = 100 kA
- $J_c$  = 25000 A/cm<sup>2</sup>
- $D_{cryo}$  = 5 cm
- $A^*$  = 3.629 cm<sup>2</sup>
- $t(sc)$  = 0.243 cm
- $R^*$  = 1.075 cm
- $B$  = 0.8 T

# AMSC Tape $J_c(T, B)$

De-rating  
Factor



I'm not going to  
show you the  
perpendicular data!

0.8 T

Parallel

# High Amplitude Transient Current Losses (ac & energize)

“Bean Model”

$$H = 4 \times 10^{-9} I_0^2 F \quad \text{W/cm}$$

$I_0$ (A)	$F$ (Hz)	$H$ (W/m)
100,000	<del>60</del>	$2.4 \times 10^5$
100,000	1/hour	0.3
100,000	1/day	0.01

***Possibly could reverse line in one hour!***

# Small Amplitude Losses (Load Fluctuations)

$$H = \frac{4 \times 10^{-10} (\Delta I)^3 F}{J_c R^2} \quad \text{W/cm}$$

Load Fluctuation Losses over a 1 hour period

$\Delta$ (%)	$\Delta I$ (A)	$\Delta P$ (MW)	$H$ (W/m)
1	1000	50	$4 \times 10^{-7}$
10	10000	500	$4 \times 10^{-4}$
20	20000	1000	$3 \times 10^{-3}$
30	30000	1500	$1 \times 10^{-2}$

***OK, as long as changes occur slowly!***

# Small Amplitude Losses (Load Fluctuations)

$$H = \frac{4 \times 10^{-10} (\Delta I)^2 F}{J_c R^2} \quad \text{W/cm}$$

*...and sometimes even when they're fast!*

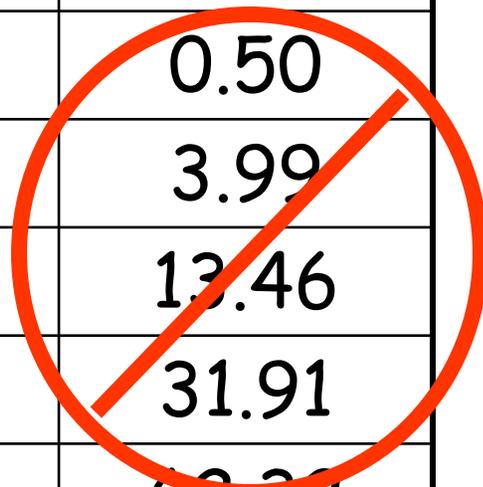
**Consider 1 MW worth of customers coming in and out every millisecond, (e.g., 10,000 teenagers simultaneously switching 100 W light bulbs on and off) resulting in  $\Delta I = 20$  A, but a heat load of only  $10 \mu\text{W/m}$**

# Small Amplitude Losses (Ripple)

$$H = \frac{4 \times 10^{-10} (\Delta I)^3 F}{J_c R^2} \quad \text{W/cm}$$

3-Phase Converter:  $F = 360 \text{ Hz}$

$\Delta$ (%)	$\Delta I$ (A)	$\Delta P$ (MW)	$H$ (W/m)
1	1000	50	0.50
2	2000	100	3.99
3	3000	150	13.46
4	4000	200	31.91
5	5000	250	62.32



# Radiative Heat In-Leak

$$W_R = 0.5\varepsilon\sigma (T_{amb}^4 - T_{SC}^4)/(n-1), \text{ where}$$

$W_R$  = Power radiated in as watts/unit area

$$\sigma = 5.67 \times 10^{-12} \text{ W/cm}^2\text{K}^4$$

$$T_{amb} = 300 \text{ K}$$

$$T_{SC} = 65 - 77 \text{ K}$$

$\varepsilon = 0.05$  per inner and outer tube surface

$$D_{SC} = 5 \text{ cm}$$

$n =$  number of layers of superinsulation (10)

Then  $W_R = 0.2 \text{ W/m}$

# Fluid Dynamics of Liquid Nitrogen Flow through a 5-cm Diameter Pipe at 1 bar

T °K	$\rho$ kg/m <sup>3</sup>	$\mu$ $\mu\text{Pa}\cdot\text{s}$	$\mu^2/\rho$ ndyne	V m/s	Re $10^6$
77	808	163	3290	4	9.91
65	860	280	9148	4	12.3

$$\text{Re} = \rho V D / \mu \approx \frac{\text{Inertial Forces}}{\text{Viscous Forces}}$$

*Thus, it takes about 30 - 100 dynes  
"push" on an object to overcome  
viscous forces exerted by the liquid  
nitrogen*

# Friction Losses arising from pumping LN<sub>2</sub> through a 5-cm pipe at a flow rate of 4 m/s

$$p_{loss} = \lambda (l / d_h) (\rho v^2 / 2)$$

where

$p_{loss}$  = pressure loss (Pa, N/m<sup>2</sup>)

$\lambda$  = friction coefficient

$l$  = length of duct or pipe (m)

$d_h$  = hydraulic diameter (m)

$$W_{loss} = M P_{loss} / \rho,$$

Where  $M$  = mass flow per unit length

$P_{loss}$  = pressure loss per unit length

$\rho$  = fluid density

**Colebrook- Weymouth Equation**

$$1 / \lambda^{1/2} = -2,0 \log_{10} [ (2,51 / (Re \lambda^{1/2})) + (\varepsilon / d_h) / 3,72 ]$$

$\varepsilon = 0.015$  mm  
(stainless steel)

	$W_{loss}$ (W/m)
77 K	3.81
65 K	4.05

# Heat to be Removed by LN<sub>2</sub>

$$dT/dx = W_T / (\rho v C_p A), \text{ where}$$

$dT/dx$  = Temp rise along cable, K/m

$W_T$  = Total Heat Generated per unit Length

$\rho$  = Density

$v$  = Flow Rate (4 m/s)

$C_p$  = Heat Capacity

$A$  = Tubular Area (D = 5 cm)

T °K	$\rho$ kg/m <sup>3</sup>	$C_p$ J/kg × m	$W_T$ W/m	$dT/dx$ °K/km
77	808	2040	5	0.4
65	860	2003	5	0.4

To offset a 1 K temperature increase, refrigeration stations would be needed every 2.5 km – way too close!

# To-Do List

- Fine-Tune All Parameters
  - Diameter, Flow Rate, Temperature, Pressure, Power
  - Site Preparation, Materials Delivery and Construction
- Magnetic Field Issues
  - Anelastic losses (conductor tapes)
  - Spacing of Monopoles (2 100,000 A cables 1 m apart experience a mutual force of 2000 N/m!)
- Engineering Economy Study
  - How important really is wire cost?
  - How big a project for a reasonable NOI (size matters!)?

***Find a Commercial Opportunity!***

# Take-Home Reading Assignment

[www.w2agz.com/pacrim6.htm](http://www.w2agz.com/pacrim6.htm)

1. Garwin and Matisoo, 1967 (100 GW on Nb<sub>3</sub>Sn)
2. Edeskuty, 1972 (LASL dc SPTL, 5 GW, PECO)
3. Lasseeter, et al., 1994 (HTSC dc Networks)
4. Beale, et al., 1996 (BICC HTSC dc, 400 MW)
5. Grant, 1996 (Promises, promises...ASC 96)
6. Schoenung, Hassenzahl and Grant, 1997 (5 GW on HTSC @ LN<sub>2</sub>, 1000 km)
7. Proceedings, SuperGrid Workshops, 2002 & 2004
8. Neptune HVDC Cable, 2005
9. Grant, "London Calling," Nature review of "Thread Across the Ocean."

*...and there will be a quiz next time I see you all!*